



SAFETY INFORMATION SHEET

Uncoated High Speed Steel Products

Internal No.: 202EN, Revision A Issued: 6/23/2019

| SECTION 1: Identification | of the product and of the company |
|----------------------------------|-----------------------------------|
|----------------------------------|-----------------------------------|

| 1.1: Product identifier | | |
|------------------------------|--|--|
| Article/Product Name | | Uncoated High Speed Steel Shaviv Blades |
| 1.2: Relevant identified use | s of the article | and uses advised against |
| Identified Uses | Recommended use of uncoated steel blades and | |
| | restrictions on use: hand-deburring knives for a wide | |
| | range of meta | l, plastic and wood materials. |
| Uses advised against | Avoid re-shaping or re-grinding finished uncoated steel | |
| | blades without appropriate exposure controls (e.g. | |
| | ventilation, personal protection equipment). Cutting, | |
| | sharpening, or grinding high speed steel blades may | |
| | produce dusts of hazardous substances, which may be | |
| | inhaled, ingested or come in contact with eyes and skin. | |
| | Return tools to | o appropriate locations for reconditioning |
| | or recycling services. | |

1.3: Details of the supplier of the article information data sheet

| Name | Vargus Ltd |
|---|--------------------|
| Address | 1 Hayotsrim street |
| Phone | +972 4 9855111 |
| E mail of compotent person responsible for the | Oren Etziony |
| E-mail of competent person responsible for the Article Information Data Sheet | orene@vargus.com |
| | |
| 1.4 : Emergency telephone number | |
| Emergency No. | Not applicable |





SECTION 2: Hazards identification

In case of melting, grinding or any other method of manufacturing creating dust, smoke, or oxide, follow the recommendations of paragraph 8. Upon heating, toxic fumes may be formed.

SECTION 3: Composition/information on ingredients

| Chemical Name | CAS No. | Weight % |
|---------------|-----------|----------|
| Carbon | 1333-86-4 | <1.5 |
| Iron | 7439-89-6 | Balance |
| Manganese | 7439-96-5 | <2.0 |
| Chromium | 7440-47-3 | <5.5 |
| Nickel | 7440-02-0 | <2.0 |
| Molybdenum | 7439-98-7 | <5.5 |
| Silicon | 7440-21-3 | <1.5 |
| Vanadium | 7440-62-2 | <2.0 |
| Cobalt | 7440-48-4 | <5.0 |
| Tungsten | 7440-33-7 | <7.0 |

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general:

In any cases of doubt, or when symptoms persist, seek medical advice.

First-aid measures after skin contact:

After contact with skin, wash immediately with plenty of water and soap. In case of skin irritation, consult a physician.

4.2. Most important symptoms and effects, both acute and delayed Symptoms/injuries: Allergic reactions.

4.3. Indication of any immediate medical attention and special treatment needed

In case of doubt or persistent symptoms, consult always a physician





SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Coordinate fire-fighting measures to the fire surroundings

5.2. Special hazards arising from the product

Fire hazard: The product itself does not burn.

5.3. Advice for firefighters

Protection during firefighting: In case of fire: wear self-contained breathing apparatus.

Other information: Do not allow run-off from fire-fighting to enter drains or water courses.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

General measures: See protective measures under point 7 and 8.

6.1.1 For non-emergency personnel

Protective equipment: Use personal protective equipment as required

6.1.2 For emergency personnel

Protective equipment: Use personal protective equipment as required

6.2 Environmental precautions

Do not allow to enter into surface water or drains.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up: Avoid generation of dust.

6.4 Reference to other sections

Treat the recovered material as prescribed in the section on waste disposal.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Precautions for safe handling: May cause sensitization especially in sensitive humans.

Precautions for safe handling: Avoid generation of dust.

Hygiene measures: Contaminated work clothing should not be allowed out of the workplace.





7.2 Conditions for safe storage, including any incompatibilities

Prohibitions on mixed storage: Do not store together with: acids, oxidizing agents and reducing agents

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Chromium (7440-47-3)

| Cili 01111u111 (7440-2 | , , , , , , , , , , , , , , , , , , , | |
|---------------------------------|---------------------------------------|-----------------------------------|
| EU | IOELV TWA (mg/m³) | 2 mg/m³ (Chromium, anorg. Crll |
| | Notes | and Crill compounds, unsoluble) |
| Belgium | Limit value (mg/m³) | 0.5 mg/m ³ |
| Denmark | Grænseværdie (langvarig) | 0.5 mg/m ³ |
| | (mg/m³) mg/m³ | (Chrom, pulver og opløselige |
| | Anmærkninger (DK) | chromi- og chromosalte, |
| | | beregnet som Cr) |
| France | VME (mg/m³) | 2 mg/m³ * Chrome (métal) * |
| | Note (FR) | Valeur Limite d'Exposition |
| | | Professionnelle Indicative |
| Italy - Portugal – USA ACGIH | ACGIH TWA (mg/m³) | 0.5 mg/m ³ |
| Spain | VLA-ED (mg/m³) | 2 mg/m ³ |
| | VLA-ED (ppm) | 2 ppm |
| | Notes | (Cromo metal, compuestos |
| | | inorgánicos Cr(II) y Cr(III) |
| | | insolubles, como Cr) |
| Sweden | nivågränsvärde (NVG) | 0.5 mg/m ³ |
| | (mg/m³) | Anmärkning (SE) (Krom och dess |
| | | oorg. II, III-föreningar, som Cr; |
| | | totaldamm) |
| Switzerland | VME (mg/m³) | 0.5 mg/m ³ |
| | Remark (CH) | (einatembar; Metall und Chrom- |
| | | (III)-Verbindungen) |
| United Kingdom | WEL TWA (mg/m³) | 0.5 mg/m ³ |
| | Remark (WEL) | (ChromiumII and ChromiumIII |
| | | compounds, as Cr) |
| USA NIOSH | NIOSH REL (TWA) | 0.5 mg/m ³ |
| | (mg/m³) | |
| USA OSHA | OSHA PEL (TWA) (mg/m³) | 1.0 mg/m ³ |
| | Remark (US OSHA) | (Chromium metal and insol. |
| | | salts (as Cr) |





Cobalt (7440-48-4)

| Belgium | Limit value (mg/m³) | 0.02 mg/m ³ |
|--------------------|----------------------|----------------------------------|
| - 5.8.5 | Remark * | (fumées et poussières) (en Co) |
| Denmark | Grænseværdie | 0.01 mg/m ³ |
| | (langvarig) (mg/m³) | |
| | mg/m ³ | |
| | Anmærkninger (DK) | К |
| Italy - Portugal – | ACGIH TWA (mg/m³) | 0.02 mg/m ³ |
| USA ACGIH | , , | |
| Spain | VLA-ED (mg/m³) | 0.02 mg/m ³ |
| | | (Cobalto elemental y |
| | | compuestos inorgánicos, como |
| | | Co) |
| | VLA-ED (ppm) | 15 μg/l F "(Cobalto en orina; |
| | | Final de la semana laboral 1)" |
| | | 1 μg/l F, S "(Cobalto en sangre; |
| | | Final de la semana laboral 1)" |
| Sweden | nivågränsvärde (NVG) | 0.02 mg/m ³ |
| | (mg/m³) | (C,H,S,2) |
| | Anmärkning (SE) | |
| Switzerland | VME (mg/m³) | 0.05 mg/m³ (einatembarer |
| | | Staub) |
| | VME (ppm) | 30 μg/l Cobalt, Urin, b |
| United Kingdom | WEL TWA (mg/m³) | 0.1 mg/m ³ |
| USA NIOSH | NIOSH REL (TWA) | 0.05 mg/m ³ |
| | (mg/m³) | |
| USA OSHA | OSHA PEL (TWA) | 0.1mg/m ³ |
| | (mg/m³) | |





Nickel (7440-02-0)

| Belgium | Limit value (mg/m³) | 0.1 mg/m³ (composés solubles, en Ni) 0.2 mg/m³ (composés insolubles |
|--------------------|----------------------|---|
| | | inorganiques, en Ni) |
| | | 1.0 mg/m³ (métal) |
| Denmark | Grænseværdie | 0.05 mg/m ³ |
| | (langvarig) (mg/m³) | (Nikkel, pulver og støv, beregnet |
| | mg/m³ | som Ni; K) |
| | Anmærkninger (DK) | |
| France | VME (mg/m³) | 1.0 mg/m ³ |
| | Note (FR) | (Nickel métal) |
| Italy - Portugal – | ACGIH TWA (mg/m³) | 0.2 mg/m ³ |
| USA ACGIH | | 0.1 mg/m³ (soluble) |
| | | 1.5 mg/m³ (inhalable fraction) |
| Spain | VLA-ED (mg/m³) | 1.0 mg/m ³ |
| | Notes | Sen,r |
| Sweden | nivågränsvärde (NVG) | 0.5 mg/m ³ |
| | (mg/m³) | (totaldamm, S, 1) |
| | Anmärkning (SE) | |
| Switzerland | VME (mg/m³) | 0.5 mg/m ³ |
| | VME (ppm) | (einatembarer Staub) |
| United Kingdom | WEL TWA (mg/m³) | 0.5 mg/m ³ |
| USA NIOSH | NIOSH REL (TWA) | 0.015 mg/m ³ |
| | (mg/m³) | |
| USA OSHA | OSHA PEL (TWA) | 1.0 mg/m ³ |
| | (mg/m³) | |

8.2 Exposure controls

Appropriate engineering controls: Technical measures and the application of suitable work processes have priority over personal protection equipment. Personal protective equipment: Dust production: dust mask with filter type P3. Dustproof clothing; Gloves.







Hand protection: EN-norms: EN 374.

Skin and body protection: EN-norms: EN 13982.

Respiratory protection: Filtering Half-face mask (EN 149).





SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| Physical state | Solid. |
|----------------------|------------------------------|
| Color | Steel. |
| Odor | Odorless. |
| Melting point | 1200 – 1500 °C |
| Relative density | $7.4 - 8.8 \text{ g/cm}^3$. |
| Explosive properties | Not explosive. |
| Oxidizing properties | Not oxidizing. |

9.2 Other information

No additional information available

Section 10: Stability and reactivity

10.1 Reactivity

No additional information available

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions.

No additional information available

10.4 Conditions to avoid

The product in the delivered form is not dust explosion capable; the enrichment of fine dust however leads to the danger of dust explosion.

10.5 Incompatible materials

Acids, oxidizing agents and reducing agents.

10.6 Hazardous decomposition products

Metal oxides.





SECTION 11: Disposal considerations

11.1 Waste treatment methods

Waste treatment methods: Material recycling possible.

Ecology - waste materials: Do not dispose of waste into sewer. Dispose

according to legislation.

SECTION 12: Transport information

Not regulated for transport

SECTION 13: Regulatory information

Article under REACH Regulation 1907/2006/EC: according to REACH, there is no legal obligation to provide a Safety Data Sheet for an Article. However, to be able to provide information on the safe use of this Article, the present Safety Information Sheet has been worked out.

No REACH Annex XVII restrictions
Contains no substance on the REACH candidate list

SECTION 14: Other information

Indication of changes: Modifications are indicated by an asterisk (*). Abbreviations and acronyms:

- ACGIH, American Conference of Governmental Industrial Hygienists
- CAS, Chemical Abstract Service
- IOELV, Indicative Occupational Exposure Limit Value
- NIOSH, National Institute of Occupational Safety and Health
- OSHA, Occupational Safety and Health Administration
- PEL, Permissible Exposure Limits
- REL, Recommended Exposure Limits
- TWA, Time Weighted Average